

# RamFlash 327 HDR

## Uncured Neoprene Flashing



### Description

RamFlash 327 HDR is a 60 mil heavy-duty uncured neoprene flashing material to be used in conjunction with RamTough 250 and RamTough KLB-100. It is designed to be flexible and conform to irregular surfaces and shapes, curing in place after installation.

### Uses

RamTough 250 flashing assemblies  
RamTough 250 expansion joint designs  
Green Roof Roofscapes®

### Application Precautions

- Do not apply to dusty, dirty, wet, damp or otherwise contaminated surfaces
- Do not expose to solvents or solvent based roofing products

### Properties

Description	Test Method	Value
Color		Black
Thickness	ASTM D-751	60 (mils) (1.524 mm)
Tensile Strength (psi, min)	ASTM D-412 (Die C)	1887 (13010.9 kPa)
Tensile Strength (psi, min) (70 hrs. @ 212°F) (100°C)	ASTM D-412 (Die C)	1340 (9239.3 kPa)
Elongation, Ultimate (min, %)	ASTM D-412 (Die C)	305
Elongation, Ultimate (min, %) (70 hrs. @ 212°F) (100°C)	ASTM D-412 (Die C)	250
Tear Resistance (lbs/in. min)	ASTM D-624 (Die C)	136 (23.8 kN/m)
Brittleness Point @ -40°F(-40°C)	ASTM D-2137	No Breaks
Ozone Resistance Condition after Exposure to 100 pphm Ozone in Air for 100 h at 104°F (60°C) (sample under 20% strain)	ASTM D-1149	No Cracks @ 7 X Magnification
Resistance to Water Change in Mass, max, after 7 Days Immersion at 158°F (70°C)	ASTM D-471	+8.5%



Available in: 6", 9", 12", 18", 24",  
36" widths.  
All widths are 100 foot length rolls

LIMITED WARRANTY: Barrett warrants its Products to be free of defects in materials, but makes no warranty as to appearance or color. Since methods of application and on-site conditions are beyond our control and can affect performance, Barrett makes no other warranty, expressed or implied, including warranties of MERCHANTABILITY and FITNESS FOR A PARTICULAR PURPOSE, with respect to The Barrett Company, LLC. Barrett to replace or to refund the purchase price of the quantity of Barrett proven to be defective, and Barrett shall not be liable for any loss or damage.

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800 | 647 | 0100  
F 908 | 647 | 0278