

RamFlash 327 HDR

Uncured Neoprene Flashing



Description

RamFlash 327 HDR is a 60 mil heavy-duty uncured neoprene flashing material to be used in conjunction with RamTough 250 and RamTough KLB-100. It is designed to be flexible and conform to irregular surfaces and shapes, curing in place after installation.

Uses

RamTough 250 flashing assemblies
RamTough 250 expansion joint designs
Green Roof Roofscapes®

Application Precautions

- Do not apply to dusty, dirty, wet, damp or otherwise contaminated surfaces
- Do not expose to solvents or solvent based roofing products



Packaging

Rolls = 100 ft.

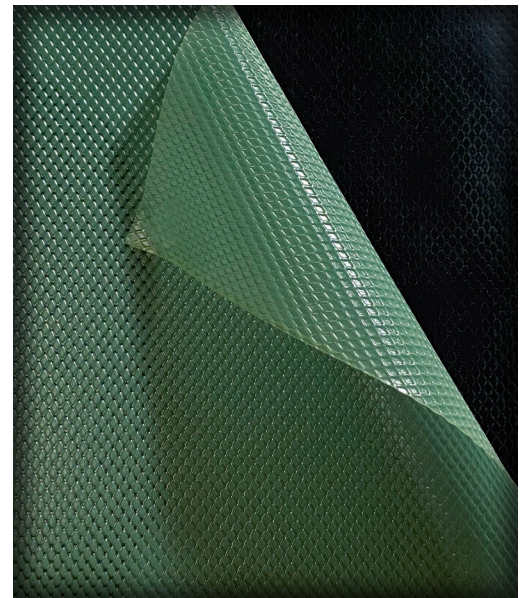
Widths:

- 6"
- 9"
- 12"
- 18"
- 24"
- 36"



Properties

Description	Test Method	Value
Color		Black
Thickness	ASTM D-751	60 (mils) (1.524 mm)
Tensile Strength (psi, min)	ASTM D-412 (Die C)	1887 (13010.9 kPa)
Tensile Strength (psi, min) (70 hrs. @ 212°F) (100°C)	ASTM D-412 (Die C)	1340 (9239.3 kPa)
Elongation, Ultimate (min, %)	ASTM D-412 (Die C)	305
Elongation, Ultimate (min, %) (70 hrs. @ 212°F) (100°C)	ASTM D-412 (Die C)	250
Tear Resistance (lbs/in. min)	ASTM D-624 (Die C)	136 (23.8 kN/m)
Brittleness Point @ -40°F(-40°C)	ASTM D-2137	No Breaks
Ozone Resistance Condition after Exposure to 100 pphm Ozone in Air for 100 h at 104°F (60°C) (sample under 20% strain)	ASTM D-1149	No Cracks @ 7 X Magnification
Resistance to Water Change in Mass, max, after 7 Days Immersion at 158°F (70°C)	ASTM D-471	+8.5%



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